

OSA -4903-65

10 December 1965

Subject: ECP GR-31, Contract LP-2264

Dear Chuck,

This change is technically approved by the SPO.
Request that you provide the contractor with formal approval
and advise him to modify his antenna handbook to account for
this part number change.

Best regards,
J D

STATINTL

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Copy:



8 NOV 1965

GA - 531		ENGINEERING STUDY <input type="checkbox"/> CHANGE PROPOSAL <input checked="" type="checkbox"/>		GR - 31						
DATE 10-18-65-		AFFECTS: Antenna								
NAME OF MAJOR COMPONENT Antenna		PART OR LOWEST SUBASSEMBLY Roll limit switch mounting bracket		PART NO. MODEL OR TYPE 531A126-007-1 (old) 531A126-007-3 (new)						
TITLE OF PROPOSAL: Roll Limit Switch Bracket Change										
NATURE OF PROPOSAL: Change roll limit switch mounting bracket material from 6061-T651 Al Aly to 17-4 PH CRES with secondary heat treat per H-1150. Change part design to eliminate bending.										
REASON FOR PROPOSAL: Steel is more reliable for this application.										
ES	ESTIMATED COST AND TIME INVOLVED: ADDITIONAL FUNDING REQUIRED: N/A									
CP	ESTIMATED COST FOR KITS OR PARTS: ADDITIONAL FUNDING REQUIRED: N/A									
ITEMS AFFECTED BY PROPOSAL: Production units A1001-20 and subs in line. A1001-9 thru 19 retrofit only if required.										
SAFETY <input type="checkbox"/>	MISSION EFFEC- TIVENESS <input type="checkbox"/>	PERFORM- ANCE <input checked="" type="checkbox"/>	OPERATING PROCEDURE <input type="checkbox"/>	INTER- CHANGE- ABILITY <input type="checkbox"/>	WEIGHT OR WEIGHT AND BALANCE <input type="checkbox"/>	TOOLS AND SUPPORT EQUIPMENT <input type="checkbox"/>	MAINTENANCE PROCEDURE <input checked="" type="checkbox"/>	SERVICE LIFE <input type="checkbox"/>	FLIGHT MANUAL <input type="checkbox"/>	MAINTENANCE MANUAL <input type="checkbox"/>
ESTIMATED MAN HOURS REQUIRED TO ACCOMPLISH CHANGE IN FIELD: 30 min Remove; 30 min install, 2 hr checkout.										
SOURCE OF PARTS FOR KIT: GR				AVAILABILITY 4 WEEKS AFTER APPROVAL						
DISPOSITION OF SPARES AFFECTED: Spares to be reworked to latest configuration PPB will be revised by C/N to PSO.										

Reg # 4040